

CELL :- A131 **CELL NAME:-** Tensioner **MACHINE / STAGE :-** ASSEMBLY **OPERATION :-** Number punching

KAIZEN THEME : To avoid recurrence of body damage on A131 Tensioner date code Punching Stage

IDEA :- Guide Pin Introduce on fixture to avoid wrong load

WIDELY/DEEPLY:-

COUNTERMEASURE:- Guide Pin provided on fixture at job locating area to avoid wrong load

PROBLEM / PRESENT STATUS :- 5 nos of A 131 Body damage during date code Punching



BEFORE



PIN PROVIDE

AFTER

BENCHMARK	12
TARGET	0
KAIZEN START	10.02.2015
KAIZEN FINISH	17.02.2015

TEAM MEMBERS :- Reshma Shushma. G Samadhan ,chandrakant

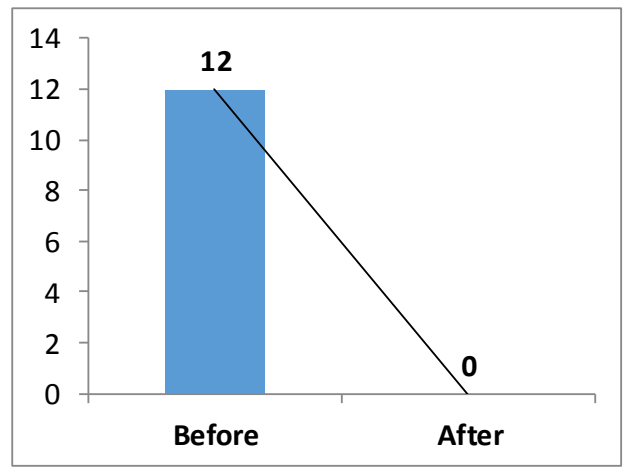
BENEFITS :-
1.Reduce in house Rejection

KAIZEN SUSTENANCE

WHAT TO DO: Verification of Presence of guide pin is started in daily check sheet (F QA 33)
HOW TO DO: point add in daily check sheet
FREQUENCY : Daily checking

WHY - WHY ANALYSIS :-
Why1 :- A 131 body damage at date code punching stage.
Why 2:- Body locate wrong side on date code punching fixture.
Why3 : Existing Process allows to wrong loading of part
Why3 : No poke yoke to avoid wrong loading of body

RESULT :-



ROOT CAUSE :- No poke yoke to avoid wrong loading of body

REGISTRATION NO. & DATE: 10.02.2015

REGISTERED BY :- Reshma Mane

MANAGER'S SIGN :- Sunil Kinkar

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
150	-----	150

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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